

Page 1 of 8

Test Report

Verified Code:689195

Report No.:H20240903144001-06EN

Customer: ProTech CO., Ltd

Address: No. 18, Baoying Road, Dawang High-Tech District, Zhaoqing, Guangdong

Sinora Hard Shell Case Sample Name:

Sample Model: SIN-04640-29BK-E

Receive

Sept. 12, 2024 Sample Date:

Sept. 19, 2024~Sept. 30, 2024 Test Date:

Reference

ISO 20653: 2013 Document:

Test Result: Meet the requirements

Gao 2hen Jie Zhang Huaming Prepared by Reviewed by Approved by **Zhang Hua Ming** Gao Zhenjie

GRG METROLOGY & TEST GROUP CO., LTD.

Issued Date: 2024/10/30

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Report No.:H20240903144001-06EN

Page 3 Of 8

Test type	□Commissioning Test □R&D test ☑Others	Routine to		□ECV □PV □OTS
Sample Source	☑ Commissioned units	send sample	□Others:	
Sample	Model	Quantity	Sample No.	Test No.
Sinora Hard Shell Case	SIN-04640-29BK-E	1pc	1	H202409031440-0008
Sample Components and Accessories	Components: /	A	ccessories: /	
Test with packaging or not	□Yes, Outer Packing		No	
Sample quality before test		□Non- □Other	conformity Produrs	uct
Abnormal condition of sample before test	No Abnormalities			
Environmental requirements	Temperature: 15.0°C ~ Atmospheric pressure:			Humidity: 25%~75%
Test Address	Shenzhen laboratory: Subdistrict, Longhua D			Guanguang Road, Guanlan China.

1 IP6X Test

1.1 Test Condition

According to ISO 20653: 2013.

- 1.1.1 Before test, perform visual check for samples.
- 1.1.2 Test conditions of IP6X Test as follows.
- 1.1.2.1 Anti-touch protection level: Probe the shell of the test article with a metal wire of 1.0mm in diameter with a force of $1N\pm0.1N$;
- 1.1.2.2 Anti-foreign object protection level: place the test item in the test box and test it according to the conditions in Table 1-1.
 - 1.1.3 After test, perform visual check and function check for samples.

Table 1-1 IP6X test conditions

Tust Dust	Dust dosage	Test time
Arizona Powder	2kg/m ³	Take 6s dust raising, 15min static as a cycle, run 20 cycles

1.2 Sample Information

Sample information is shown in Table 1-2.

Table 1-2 Sample Information

Sample Name	Model	Quantity	Test No.
Sinora Hard Shell Case	SIN-04640-29BK-E	1pc	H202409031440-0008

1.3 Test Requirements

According to ISO 20653: 2013.

1 mm metal probe shall not enter the shell of the test article and no dust shall penetrate into the interior of the test article after the test.

1.4 Test Result

The test result is shown in Table 1-3.

Table 1-3 Test Result

Test No.	Test Result	Conclusion
H202409031440-0008	The 1mm diameter detection line did not enter the shell of the test article, and no dust entered the interior of the test article after the test.	Meet the requirements

1.5 Test Photos

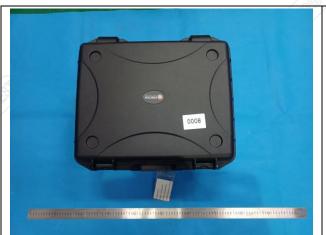






Fig.1-2 Unpacking and inspection after test



Fig.1-3 Pre-test metal probe inspection



Fig.1-4 Test set-up diagram

Report No.:H20240903144001-06EN Page 6 Of 8

2 IPX7 Test

2.1 Test Condition

According to ISO 20653: 2013.

- 2.1.1 Before test, perform visual check for samples.
- 2.1.2 Test method: fix the test article in the immersion pool and conduct the test according to the conditions in Table 2-1;
 - 2.1.3 After test, perform visual check and function check for samples.

Table 2-1 IPX7 test conditions

Distance between the highest point of the box and the water surface	Test time	
1000mm	30min	

2.2 Sample Information

Sample information is shown in Table 2-2.

Table 2-2 Sample Information

Sample Name	Model	Quantity	Test No.
Sinora Hard Shell Case	SIN-04640-29BK-E	1pc	H202409031440-0008

2.3 Test Requirements

According to ISO 20653: 2013.

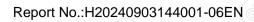
The test article is temporarily immersed in water; water must not penetrate in such a way as to cause adverse effects.

2.4 Test Result

The test result is shown in Table 2-3.

Table 2-3 Test Result

Test No.	Test Result	Conclusion
H202409031440-0008	No water ingress inside the sample after the test.	Meet the requirements



2.5 Test Photos





Report No.:H20240903144001-06EN

3 Test Instrument & Equipment

	List of Instrument for Testing Equipment					
No.	Testing Item	Instrument/Equipment	Туре	Serial No.	Calibration Valid Date	
4	IDEV	Dust test chamber	GT1321	GT20170703001	2023-12-16~2024-12-15	
1	1 IP6X	IP4X test sonde	CX-T4D	CX2306394	2024-06-19~2025-06-18	
		Leaching tank		SZ008	/	
2	IPX7	Steel rule	0~1000mm	2482515	2024-02-21~2025-02-20	
		Stopwatch	PC2810	979862	2024-03-14~2025-03-13	

——End of Report——

